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SPECIFICATION DATA

3400 LINE URETHANE ENAMEL (D.H.M.S. C4.05)

Consists of 3400 URATHANE BASE and 3400 LINE URATHANE CATALYST

DESCRIPTION:	Gloss, hard, weather and chemical erosion resistant aliphatic polyurethane.
COLOUR:	As specified.
APPLICATION LIFE:	8 hours at 77°F at approximately 50% relative humidity.
MIXING RATIO:	1 part based with 1 part Catalyst by volume.
REDUCING THINNER:	S-1, as required.
SPRAY VISCOSITY:	16 -18 Seconds #4 Ford cup.
INDUCTION TIME:	15 – 30 Minutes.
RECOMMENDED FILM THICKNESS:	1.5 – 2.0 mils dry.
DRY:	To tape 12 Hours at 77°F. at approximately 50% relative humidity.
APPLICATION:	Apply a light coat followed by a full wet coat to give a wet film thickness of 3 –4 mils. May be applied by airless or conventional Spray equipment.

URATHANE C-1 CATALYST

CATALYST IS SENSITIVE TO MOISTURE AND MUST BE KEPT IN TIGHTLY CLOSED CONTAINERS. IF CATALYST TAKES ON A MILKY CAST IT SHOULD NOT BE USED AND SHOULD BE DISCARDED. EACH COLOUR IN THE URATHANE 3400 LINE HAS ITS OWN CATALYST.

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