

L Line

Cellulose Nitrate Lacquer

Cellulose nitrate lacquer is intended for use as an exterior or interior protective coating for metal, where a quick drying finish is required.

SPECIFICATION

TT-L-32A
TT-L-20A
MIL-L-52043C
1-GP-134M

PHYSICAL DATA

Colour: All 595 Colours
V.O.C. >600 g/L
Dry Hard: Within 40 minutes

RESISTANT TO:

- Weather
- Water
- Hydrocarbons

ADVANTAGES:

- Weather resistant
- Fast dry
- Full colour Range, 595 Colours
- Full Gloss Range

Uses:

- Machinery
- Aircraft Markings
- Equipment

Note: all physical and chemical resistance tests conducted after one week cure time at 20-25°C (70-75°F) on properly cleaned substrate.



SURFACE PREPARATION

Surface must be clean, dry and free of all contamination before application of primer; do not use over bare metal.
Metal - Surface must be clean and free of all oil, grease and foreign material. Badly rusted or pitted steel should be cleaned by commercial sandblasting and primed the same day. Follow proper pretreatment procedures on aluminum.



INSTRUCTIONS FOR USE

L Line lacquers are intended for application over primed metal surfaces with primers specified to 1-GP-121 and 1-GP-132. 2 coats of lacquer shall be spray applied over the primer. The dry film of the two coats of lacquer shall be 1.0 ± 0.2 mils. After application of the lacquer, the surface shall be air dried for 24 hours before applying marking and decalomanias. Reduce as required; up to 100%
Reducing Thinner: S-15D (TT-T-266D)



SAFETY PRECAUTIONS

Contents are **FLAMMABLE**.
Keep away from heat and open flame.
KEEP OUT OF THE REACH OF CHILDREN.
Do not take internally.
Avoid breathing vapor or mist.
Do not use in tank or pit without proper protection.
Read Material Safety Data Sheet before use of this product.



APPLICATION METHOD

Application Temp: 15°C - 35°C
Humidity: 10 - 75%
Induction Time: N/A
Flash Off: 5 - 10 minutes
Force Curing: 140°F - 150°F (15 - -30 minutes)
Pot Life: N/A
Spray Viscosity: 13 - 20 #4 Ford Cup



STORAGE & SHIPPING

Shelf Life: 12 months (unopened)